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Helps Improve Process Efficiency, Product Quality, and Minimize Waste

3200 Series Temperature/Process Controllers

The innovative range of 3200 controllers offer precision control of temperature and other process variables together with many advanced features not normally found in this class of controller.

Product at a Glance

The emphasis is on ease of use. A simple “Quick Start” code is used to configure all the functions essential for controlling your process. This includes input sensor type, measurement range, control options, and alarms, making “Out the Box” operation truly achievable. In operator mode, every parameter has a scrolling text message describing its function and is available in English, German, French, Spanish or Italian. More advanced features are configured using Eurotherm iTools, a PC-based configuration wizard which is an easy to use and instructive guide to all the functions in the controller.

Heater Current Monitoring

A current transformer input provides display of the heater current and a health check on the load. Partial load failure, heater open circuit and SSR detected faults are displayed as scrolling alarm messages as well as providing an alarm output. On the 3208 and 3204 a front panel ammeter displays the heater current.

Setpoint Programmer

Heat treatment profiles can be programmed using the 8-segment programmer. Holdback (“guaranteed soak”) can be used at the beginning of each segment. A digital event output can be triggered in any segment to initiate actions within the process.

Custom Text Messaging

Custom messages can be created with Eurotherm iTools and downloaded to the 3200 controller to display when an event, alarm or process condition occurs. This provides the operator with good visibility of the status of the process.

- 8 Segment programmer
- Heater failure detection
- Current monitoring
- Internal timer
- Scrolling text messages
- Recipes
- Modbus comms
- Modbus SP retransmission
- Analog retransmission
- Remote setpoint
- Help text
- Type approved to EN14597 TR, EAC (CUTR), CCC (Exempt)
- Multi-language support (English, French, German, Spanish, and Italian)

3200 Series Temperature/Process Controllers Specification

Remote Setpoint

An option exists for the 3200 controller to have a Remote Analog Input. This can be either volts or mA and is used to allow the setpoint to be generated by a master controller or PLC.

Recipes

Using Eurotherm iTools, recipes can be created that may be used to change the operating parameters of the 3200 controller simply by selecting a new recipe using the HMI or digital input. This is very useful where multiple products are processed using the same controller but require different parameters to be set.

Timer

An internal timer is configurable as an interval timer, delay timer, or to provide a soft start for hot runner control.

Setpoint Retransmission

Sending the setpoint or other parameters from the 3200 controller to slave devices can be achieved either using conventional analog communications or using Master Modbus communications. Master Modbus in the 3200 controller allows a broadcast of a single parameter to the network.

A typical application is a setpoint being retransmitted to a number of slave controllers in a multi-zone furnace.

Modbus Communications

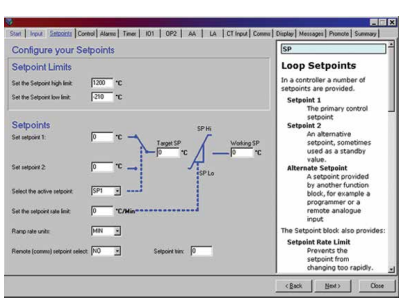
All units support both EIA232 and 2-wire EIA485 communications using the Modbus protocol. The 3216 supports 4-wire EIA485.

Configuration Adaptor

Eurotherm iTools configuration to all 3200 controllers can be achieved by using a USB configuration adaptor. It provides Eurotherm iTools with the ability to communicate with and configure devices without the need for any power being connected.

Eurotherm iTools Wizard

Used to simplify the set up of 3200 series controllers. The wizard guides the user through the configuration process with interactive help and graphical demonstrations of features.



General

Environmental Performance

Temperature limits:	Operation:	0 to 55° C
	Storage:	–10 to 70° C
Humidity limits:	Operation:	5 to 90% RH non condensing
	Storage:	5 to 90% RH non condensing
Panel sealing:		IP65, Nema 12
Shock:		BS EN61010
Vibration:		2 g peak, 10 to 150 Hz
Altitude:		<2000 metres
Atmospheres:		Not suitable for use in explosive or corrosive atmosphere*
EEPROM		Rated lifetime 100,000 write operations

Electromagnetic Compatibility (EMC)

Emissions and immunity:	BS EN61326

Electrical Safety

BS EN61010:	Installation cat. II; Pollution degree 2

INSTALLATION CATEGORY II
The rated impulse voltage for equipment on nominal 230V mains is 2500V.
POLLUTION DEGREE 2
Normally, only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation shall be expected.
EN14597 TR APPROVAL
Registration Number TR1229.

Physical

Dimensions:	3216:	48 W X 48 H X 90 Dmm
	3208:	48 W X 96 H X 90 Dmm
	3204:	96 W X 96 H X 90 Dmm
	32h8 (horizontal):	96 W X 48 H X 90 Dmm
Weight:	3216:	250 g
	3208:	350 g
	3204:	420 g
	32h8 (horizontal):	350 g
Panel:	3216:	1/16 DIN mounting 45W x 45Hmm cut out
	3208:	1/8 DIN mounting 45W x 92Hmm cut out
	3204:	1/4 DIN mounting 92W x 92Hmm cut out
	32h8 (horizontal):	1/8 DIN mounting 92W x 45Hmm cut out
Panel depth:	All:	101mm

Operator Interface

Type:		LCD TN with backlight
Main PV display:		4 digits, green
Lower display	3216, 3208, 3204:	5 character starburst, green
	32h8:	9 character starburst, green
Status beacons:		Units, outputs, alarms, active setpoint

Power Requirements

3216:	100 to 240 V AC, –15%, +10%, 48 to 62 Hz, max 6 W 24 V AC, –15%, +10% 24 V DC, –15% +20% ±5% ripple voltage max 6 W
3208, 32h8, 3204:	100 to 240 V AC, –15%, +10%, 48 to 62 Hz, max 8 W 24 V AC, –15%, +10% 24 V DC, –15% +20% ±5% ripple voltage max 8 W

Approvals

CE, cUL liste d (file E57766), Gost-R
May be field calibrated to control instrument accuracy required in AMS2750E
EN14597 TR
CCC Exempt
EAC (CUTR)

Transmitter PSU (not 3216)

Rating:	24 V DC, >28 mA, <33 mA
Isolation:	264 V AC double insulated

Communications

Serial Communications Option

Protocol:	Modbus RTU slave Modbus RTU Master broadcast (1 parameter)
Isolation:	264V ac, double insulated
Transmission standard:	EIA232 or EIA485 (2-wire) EIA485 (4-wire) on 3216 only

Process Variable Input

Calibration accuracy:	<±0.25% of reading ±1LSD (Note 1)
Sample rate:	4 Hz (250 ms)
Isolation:	264 V AC double insulation from the PSU and communication
Resolution (µV):	<0.5 µV with 1.6 sec filter
Resolution (effective bits):	>17 bits
Linearisation accuracy:	< 0.1% of reading
Drift with temperature:	<50 ppm (typical) <100 ppm (worst case)
Common mode rejection:	48-62 Hz, >-120 db
Series mode rejection:	48-62 Hz, >-93 dB
Input impedance:	100 MΩ
Cold junction compensation:	>30:1 rejection of ambient change
External cold junction:	Reference of 0° C
Cold junction accuracy:	<±1° C at 25° C ambient
Linear(process) input range:	–10 to 80 mV, 0 to 10 V with 100 KΩ/806 Ω external divider module
Thermocouple types:	K, J, N, R, S, B, L, T, C, custom download (Note 2)
Resistance thermometer types:	3-wire Pt100 DIN 43760
Bulb current:	0.2 mA
Lead compensation:	No compensation error for 22 Ω in all leads
Input filter:	Off to 59.9 s
Zero offset:	User adjustable over full range
User calibration:	2-point gain & offset

AA Relay

Type:	Form C (changeover)
Rating:	Min 100 mA @ 12 V DC, max 2 A @ 264 V AC resistive
Functions:	Control outputs, alarms, events

Current Transformer Input

Input range:	0-50 mA rms, 48/62 Hz 10 Ω burden resistor fitted inside module
Calibration accuracy:	<1% of reading (typical), <4% of reading (worst case)
Isolation:	By using external CT
Input impedance:	<20 Ω
Measurement scaling:	10, 25, 50 or 100 Amps
Functions:	Partial load failure, SSR detected fault

Digital Input (DigIn A/B, B not on 3216)

Contact closure:	Open >600 Ω, closed <300 Ω
Input current:	<13 mA
Isolation:	None from PV or system 264 V AC double insulated from PSU and communications
Functions:	Includes alarm acknowledge, SP2 select, manual keylock, timer functions standby select, RSP select

Logic I/O Module

Output

Rating:	ON 12 V DC @ <44 mA, OFF <300 mV @ 100 µA
Isolation:	None from PV or system 264 V AC double insulated from PSU and communications
Functions:	Control outputs, alarms, events

Digital Input

Contact closure:	Open >500 Ω, closed <150 Ω
Isolation:	None from PV or system 264 V AC double insulated from PSU and communications
Functions:	Includes alarm acknowledge, SP2 select, manual keylock, timer functions standby select, RSP select

Relay Output Channels

Type:	Form A (normally open)
Rating:	Min 100 mA @ 12 V DC, max 2 A @264 V AC resistive
Functions:	Control outputs, alarms, events

Triac Output

Rating:	0.75 A (rms) 30 to 264 V (rms) resistive load
Isolation:	264 V AC double insulated
Functions:	Control outputs, alarms, events

Analog Output (Note 3)

OP1, OP2

Rating:	0-20 mA into <500 Ω
Accuracy:	± (<1% of Reading + <100 µA)
Resolution:	13.5 bits
Isolation:	264 V AC double insulated from PSU and comms Module code C provides full 264 V AC double isolated
Functions:	Control outputs, retransmission

OP 3 (not on 3216)

Rating:	0-20 mA into <500 Ω
Accuracy:	±(<0.25% of Reading + <50 µA)
Resolution:	13.6 bits
Isolation:	264 V AC double insulated
Functions:	Control outputs, retransmission

Remote Setpoint Input

Calibration accuracy:	<±0.25% or reading ±1LSD
Sample rate:	4 Hz (250 ms)
Isolation:	264 V AC double insulation from instrument
Resolution:	<0.5 mV (for 0-10 V) or <2 µA (for 4-20 mA)
Resolution (effective bits):	>14 bits
Drift with temperature:	<50 ppm (typical) <150 ppm (worst case)
Common mode refection:	48-62 Hz, >-120 dB
Series mode rejection:	48-62 Hz, >-90 dB
Input impedance:	Voltage: 223 KΩ and Current: 2R49
Normal input range: 0	to 10 V and 4 to 20 mA
Max input range:	–1 V to 11 V and 3.36 mA to 20.96 mA

Software Features

Control

Number of loops:	1
Loop update:	250ms
Control types:	PID, ON/OFF, VP
Cooling types:	Linear, fan, oil, water
Modes:	Auto, manual, standby, forced manual
Overshoot inhibition:	High, low

Alarms

Number:	4
Type:	Absolute high & low, deviation high, low or band, rate of change
Latching:	Auto or manual latching, non-latching, event only
Output assignment:	Up to 4 conditions can be assigned to one O/P

Other Status Outputs

Functions:	Including sensor break, manual mode, timer status, loop break, heater diagnostics, program event
Output assignment:	Up to 4 conditions can be assigned to one O/P

Setpoint Programmer

Program function:	1 program x 8 segments with 1 event output (Note 4)
Start mode:	Servo from PV or SP
Power fail recovery:	Continue at SP or Ramp back from PV
Guaranteed soak:	Inhibits dwell timing until PV within limits

Timer

Modes:	Dwell when setpoint reached Delayed control action Soft start limits power below PV threshold

Current Monitor

Alarm types:	Partial load failure, over current, SSR short circuit, SSR open circuit
Indication type:	Numerical or ammeter

Custom Messages

Number:	15 scrolling text messages
No of characters:	127 characters per message max
Languages:	English, German, French, Spanish, Italian
Selection:	Active on any parameter status using conditional command

Recipes

Number:	5 recipes with 38 parameters
Selection:	HMI interface, communications or digital I/O

Notes

1. Calibration accuracy quoted over full ambient operating range and for all input linearization types.
2. Contact Eurotherm for details of availability of custom downloads for alternative sensors.
3. Voltage output can be achieved by external adaptor.
4. By using recipes five SP programs can be stored.

Order Code Hardware/Options Coding

	1	2	3	4	5	6	7	8	9	10	11	12

Basic Product

3216	48 x 48mm unit
3208	48 x 96mm unit
32h8	96 x 48mm horizontal unit
3204	96 x 96mm unit

1 Function

CC	Standard controller
CP	Standard programmer
VC	Motorized valve controller
VP	Motorized valve programmer

2 Supply Voltage

VH	85-264 V AC
VL	24 V AC/DC

3 Outputs

3216

	OP1	OP2
XXXX	None fitted	None fitted
LXXX	Logic	None fitted
LRXX	Logic	Relay
RRXX	Relay	Relay
LLXX	Logic	Logic
LDXX	Logic	0-20 mA
DDXX	0-20 mA	0-20 mA
DRXX	0-20 mA	Relay
RCXX	Relay	Isolated 0-20 mA
LCXX	Logic	Isolated 0-20 mA
DCXX	0-20 mA	Isolated 0-20 mA
LTXX	Logic	Triac
TTXX	Triac	Triac

3208/32h8/3204

	OP1	OP2	OP3
LRRX	Logic	Relay	Relay
RRRX	Relay	Relay	Relay
LLRX	Logic	Logic	Relay
LRDX	Logic	Relay	0-20 mA
RRDX	Relay	Relay	0-20 mA
DDDX	0-20 mA	0-20 mA	0-20 mA
LLDX	Logic	Logic	0-20 mA
LDDX	Logic	0-20 mA	0-20 mA
DRDX	0-20 mA	Relay	0-20 mA

Not available with Low Voltage PSU

LTRX	Logic	Triac	Relay
TTRX	Triac	Triac	Relay
LTDX	Logic	Triac	0-20 mA
TDDX	Triac	0-20 mA	0-20 mA
TTDX	Triac	Triac	0-20 mA

4 AA Relay (OP4)

X	Not fitted
R	Relay

5 Options Board

XXX	Not fitted
XXL	Logic input
XCL	CT + Logic IP
2XL	RS232 Comms + Logic IP
4XL	2-wire RS485 comms + Logic IP
2CL	RS232 Comms CT + Logic IP
4CL	2-wire RS485 Comms CT + Logic IPP
RCL	Remote SP CT + Logic IP

6 Fascia Color

G	Green
S	Silver
W	Washdown (not 32h8/04)

7 Product Language

ENG	English
FRA	French
GER	German
SPA	Spanish
ITA	Italian

8 Manual Language

ENG	English
FRA	French
GER	German
SPA	Spanish
ITA	Italian

9 Warranty

XXXXX	Standard
WL005	Extended

10 Certificates

XXXXX	None
CERT1	Certificate of Conformity
CERT2	Factory Calibration certificate

11 Custom Label

XXXXX	None

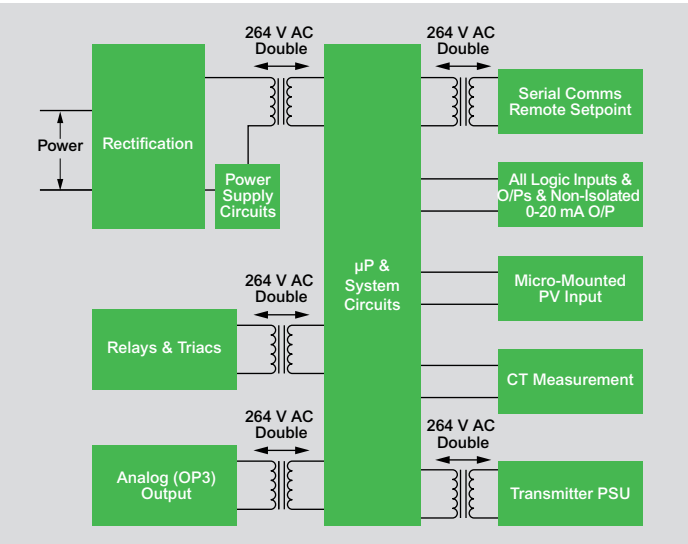
12 Specials and Accessoriess

XXXXX	None
RES250	250R resistor for 0-5 V DC OP
RES500	500R resistor for 0-10 V DC OP

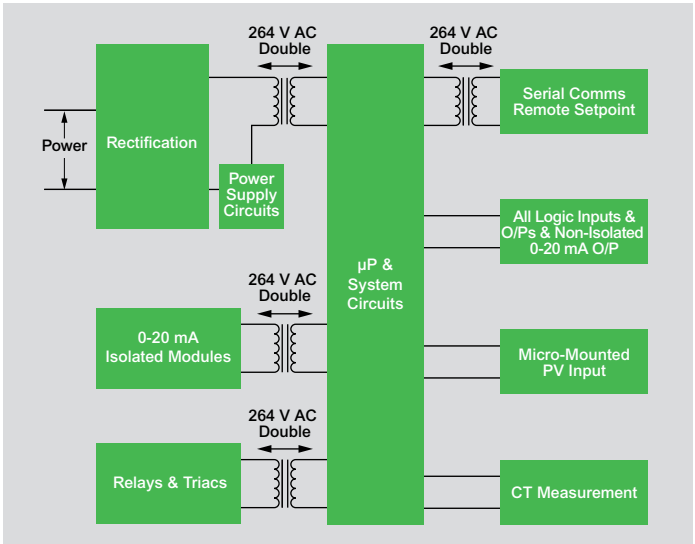
3200 Controller Accessories

HA029714	Installation guide
HA027986	Engineering manual
SUB35/ACCESS/249R.1	2.49R Precision resistor
CTR100000/000	10 A Current transformer
CTR200000/000	25 A Current transformer
CTR400000/000	50 A Current transformer
CTR500000/000	100 A Current transformer
ITOOLS/NONE/USB U	SB configuration kit
SUB21/IV10	0-10 V input adaptor

3208/32h8/3204 Isolation



3216 Isolation



Optional Quick Start Code (Optional)

	1	2	3	4	5	6	7	8 (3208/h8 /04 only)	9 (3208/h8 /04 only)	10

1 Input Type

Thermocouple	
B	Type B
J	Type J
K	Type K
L	Type L
N	Type N
R	Type R
S	Type S
T	Type T
C	Custom/Type C
RTD	
P	Pt100
Linear	
M	0-80 mV
2	0-20 mA
4	4-20 mA
X	Unconfigured

2 Setpoint Limits

Full PV Range	
C	Deg C full range
F	Deg F full range
Centigrade	
0	0 to 100 deg C
1	0 to 200 deg C
2	0 to 400 deg C
3	0 to 600 deg C
4	0 to 800 deg C
5	0 to 1000 deg C
6	0 to 1200 deg C
7	0 to 1400 deg C
8	0 to 1600 deg C
9	9 0 to 1800 deg C
Fahrenheit	
G	2 to 212 deg F
H	32 to 392 deg F
J	32 to 752 deg F
K	32 to 1112 deg F
L	32 to 1472 deg F
M	32 to 1832 deg F
N	32 to 2192 deg F
P	32 to 2552 deg F
R	32 to 2912 deg F
T	32 to 3272 deg F
X	Unconfigured

3 Output 1 (OP1)

XX	Unconfigured
Relay, DC, Triac or Logic outputs	
Control	
H	Heat (PID)
C	Cool (PID)
J	Heat (on/off)
K	Cool (on/off)
Alarm Output	
Energized in alarm	
0	High alarm
1	Low alarm
2	Deviation high
3	Deviation low
4	Deviation band
Alarm Output	
De-energized in alarm	
5	High alarm
6	Low alarm
7	Deviation high
8	Deviation low
9	Deviation band
DC Outputs	
Control	
H	4-20 mA heating
C	4-20 mA cooling
J	0-20 mA heating
K	0-20 mA cooling
Retransmission	
D	4-20 mA setpoint
E	4-20 mA process value
F	4-20 mA output
N	0-20 mA setpoint
Y	0-20 mA process value
Z	0-20 mA output
Logic Input	
W	Alarm acknowledge
M	Manual select
R	Timer/Prog Run
L	Keylock
P	Setpoint 2 select
T	Timer/prog Reset
U	Remote SP select
V	Recipe 2/1 select
A	Remote up button
B	Remote down button
G	Time/prog Run/reset
I	Timer/prog Hol
Q	Standby select

4 Output 2 (OP2)

XX	Unconfigured
Relay, DC, Triac or Logic Outputs	
Control	
H	Heat (PID)
C	Cool (PID)
J	Heat (on/off)
K	Cool (on/off)
Alarm Output	
Energized in alarm	
0	High alarm
1	Low alarm
2	Deviation high
3	Deviation low
4	Deviation band
Alarm Output	
De-energized in alarm	
5	High alarm
6	Low alarm
7	Deviation high
8	Deviation low
9	Deviation band
DC Outputs	
Control	
H	4-20 mA heating
C	4-20 mA cooling
J	0-20 mA heating
K	0-20 mA cooling
Retransmission	
D	4-20 mA setpoint
E	4-20 mA process value
F	4-20 mA output
N	0-20 mA setpoint
Y	0-20 mA process value
Z	0-20 mA output

5 AA Relay (OP4)

XX	Unconfigured
Relay, DC, Triac or Logic Outputs	
Control	
H	Heat (PID)
C	Cool (PID)
J	Heat (on/off)
K	Cool (on/off)
Alarm Output	
Energized in Alarm	
0	High alarm
1	Low alarm
2	Deviation high
3	Deviation low
4	Deviation band
Alarm Output	
De-Energized in Alarm	
5	High alarm
6	Low alarm
7	Deviation high
8	Deviation low
9	Deviation band

6 CT Input Scaling

XX	Not fitted
1	10 Amps
2	25 Amps
5	50 Amps
6	100 Amps

7-8 Dig Input A, Dig Input B

X	Unconfigured
W	Alarm acknowledge
M	Manual select
R	Timer/Prog Run
L	Keylock
P	Setpoint 2 select
T	Timer/prog Reset
U	Remote SP select
V	Recipe 2/1 select
A	Remote up button
B	Remote down button
G	Time/prog Run/reset
I	Timer/prog Hold
Q	Standby select

9 Output 3 (OP3)

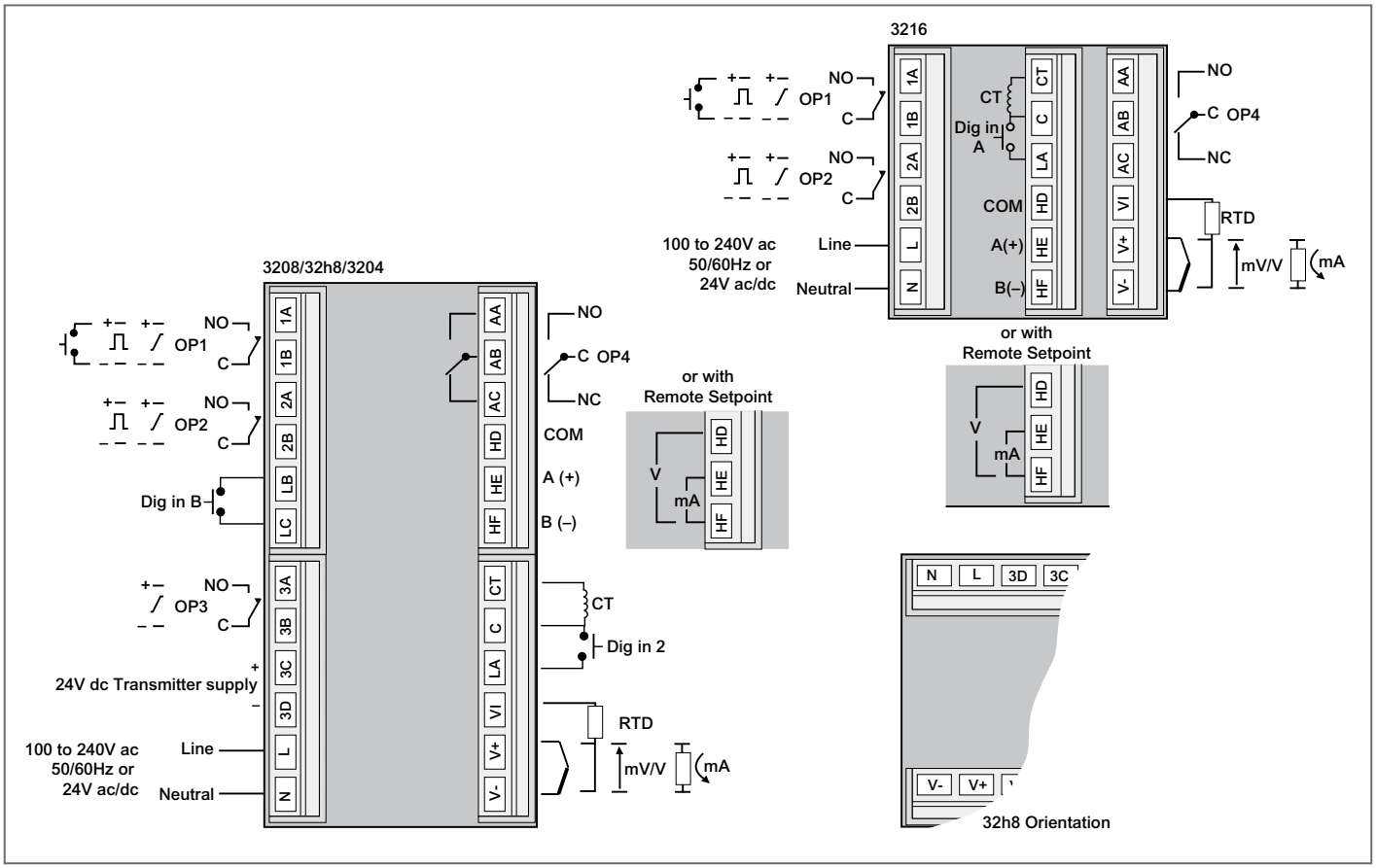
XX	Unconfigured
Relay, DC, Triac or Logic Outputs	
Control	
H	Heat (PID)
C	Cool (PID)
J	Heat (on/off)
K	Cool (on/off)
Alarm Output	
Energized in Alarm	
0	High alarm
1	Low alarm
2	Deviation high
3	Deviation low
4	Deviation band
Alarm Output	
De-Energized in Alarm	
5	High alarm
6	Low alarm
7	Deviation high
8	Deviation low
9	Deviation band
DC Outputs	
Control	
H	4-20 mA heating
C	4-20 mA cooling
J	0-20 mA heating
K	0-20 mA cooling
Retransmission	
D	4-20 mA setpoint
E	4-20 mA process value
F	4-20 mA output
N	0-20 mA setpoint
Y	0-20 mA process value
Z	0-20 mA output

10 Lower Display

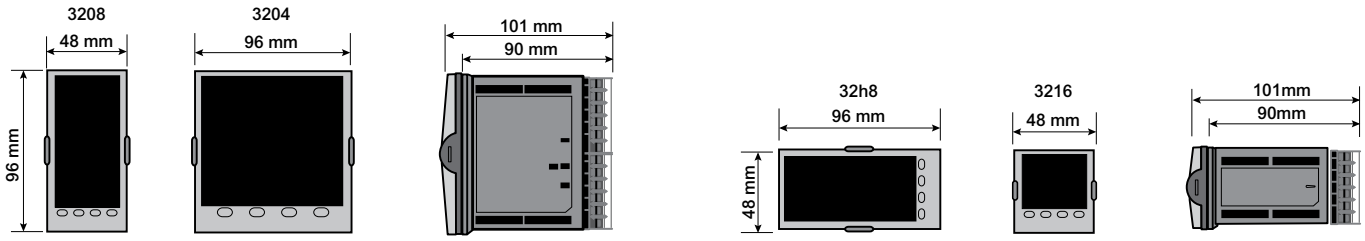
X	Unconfigured
T	Setpoint
S	Target setpoint
P	Output power %
R	Time remaining
E	Elapsed time
1	1st alarm setpoint
D	Dwell/ramp — time/target
C	SP with output meter
M	SP with ammeter
A	Load amps
N	None

3200 Series Temperature/Process Controllers Specification

Rear Terminals



Mechanical Details



3208 Panel cut-out 92 mm (–0.0 +0.8) x 45 mm (–0.0 +0.6)
3204 Panel cut-out 92 mm (–0.0 +0.8) x 92 mm (–0.0 +0.8)

3216 Panel cut-out 45 mm (–0.0 +0.6) x 45 mm (–0.0 +0.6)
32h8 Panel cut-out 45 mm (–0.0 +0.6) x 92 mm (–0.0 +0.8)

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